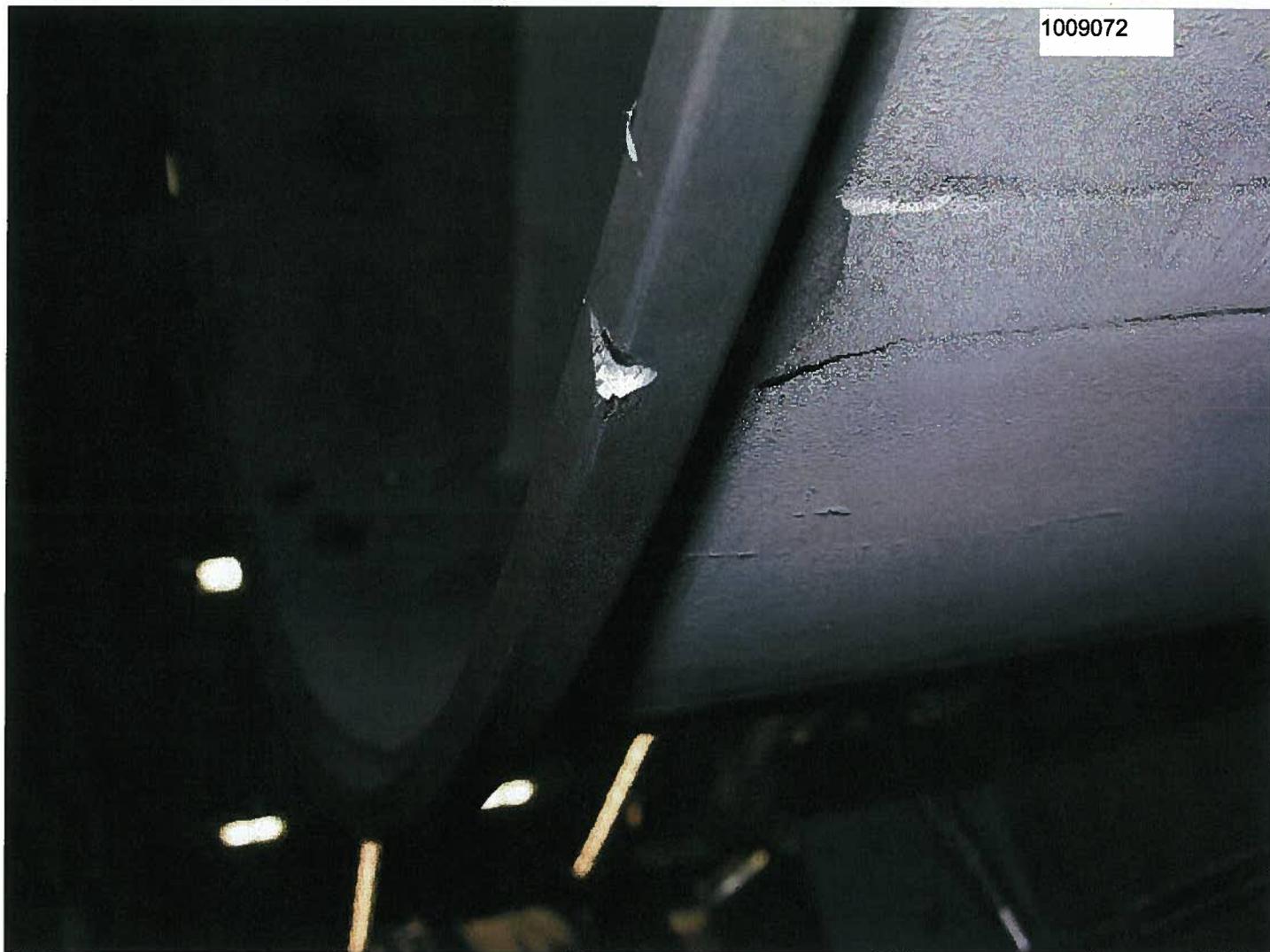


WAIVER/CONCESSION

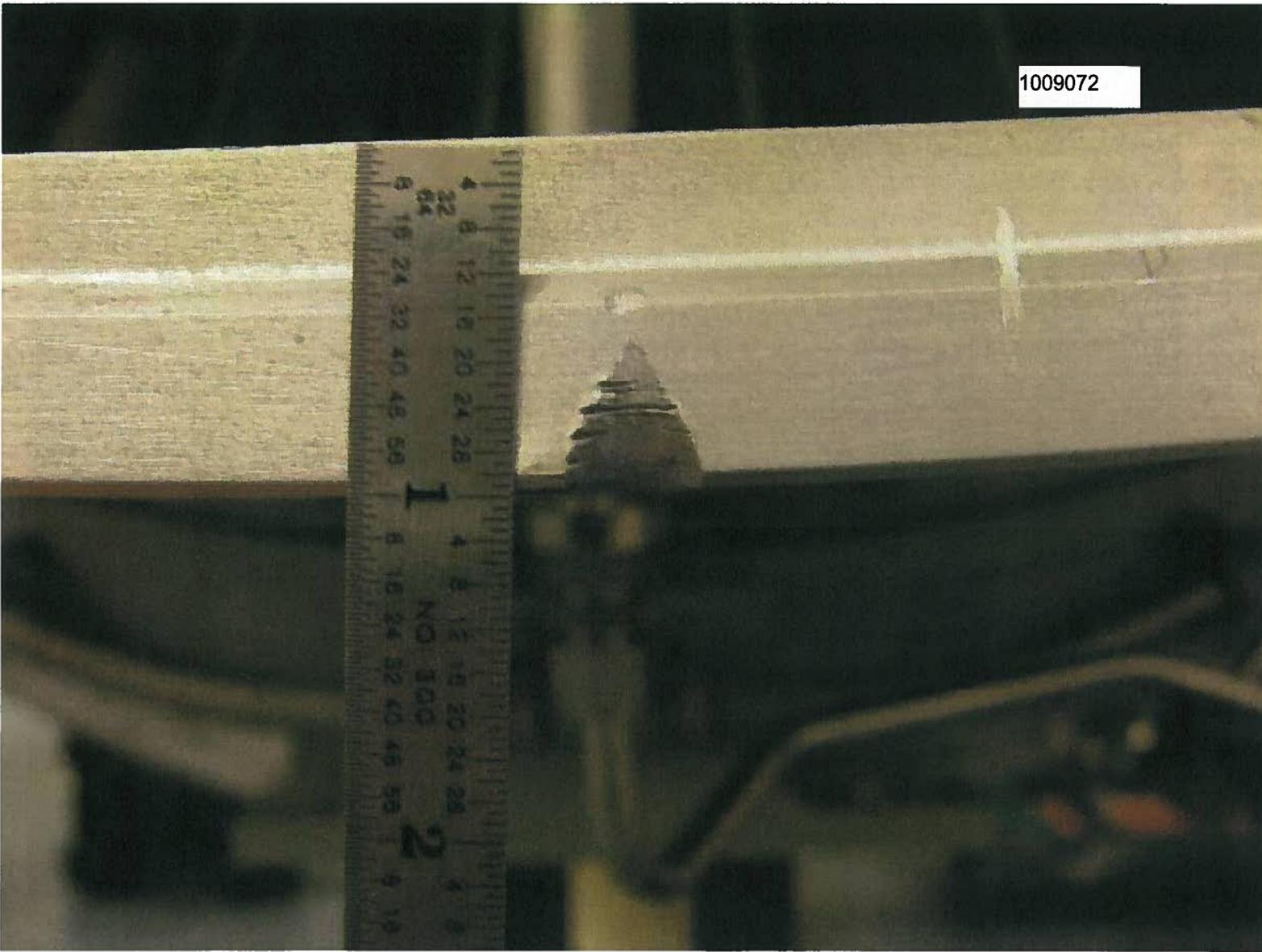
1009072

1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited	Supplier #:	1.3. Document reference number Customer #: 210256950	1.5. Category: "GE-3656", CAT 2
	1.2. Identification of supplier/subcontractor: 6202		1.4. Document Issue: 1	1.6. Number of sheets: sheet 1 of 8
2. IDENTIFICATION OF PRODUCT AFFECTED				
2.1. Model of product/program: I TRENT Contract Number:	2.2. Part number: TRN14806	Drawing Issue:	2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: (see box 3)	2.5. Quantity: 1
	2.3. Part Description: CASE, INLET, ASSY OF		2.7. Work/Purchase Order Number:	2.8. Assembly Serial Number: 2.9. Assembly Drawing Number:
3. DESCRIPTION OF NONCONFORMITY				
3.1. Detailed Description of the nonconformity Engine 056 Notification 210256989 The Inlet Case Assy was found damage on the external flange lip at BDC. Damage measures approximately 0.400in long by 0.360in wide by 0.240in deep. The damage occurred as the Engine was installed in the Transportation stand. Request permission to polish and locally cracktest the damage as per scheme EFRS3253.				
5. DISPOSITION OF NONCONFORMITY				
5.1. MRB/Design Decision: ACCEPTABLE CAT 2 FOLLOWING PROPOSED REPAIR. MARK "GE-3656" NEXT TO PART NUMBER.				
Quality Decision:				
5.2. Limitations imposed on the part: COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY Are any of the following adversely affected? Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No HEALTH & SAFETY AFFECTED: Yes / No Effect to Customer on Cost / DELIVERY: Affected / Not Affected				
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE				
Previous Submissions of a similar nature:		Previous Submissions to actual item:		
6.				
Name: PELLETIS, S. PELLETTIER		DESIGN		QUALITY
Signature: 		Vincent D'Piero		CUSTOMER 1
Date: 10/15/2009		2009.10.16		CUSTOMER 2
8. DISTRIBUTION LIST :				
		12-14:49		
		-0400		

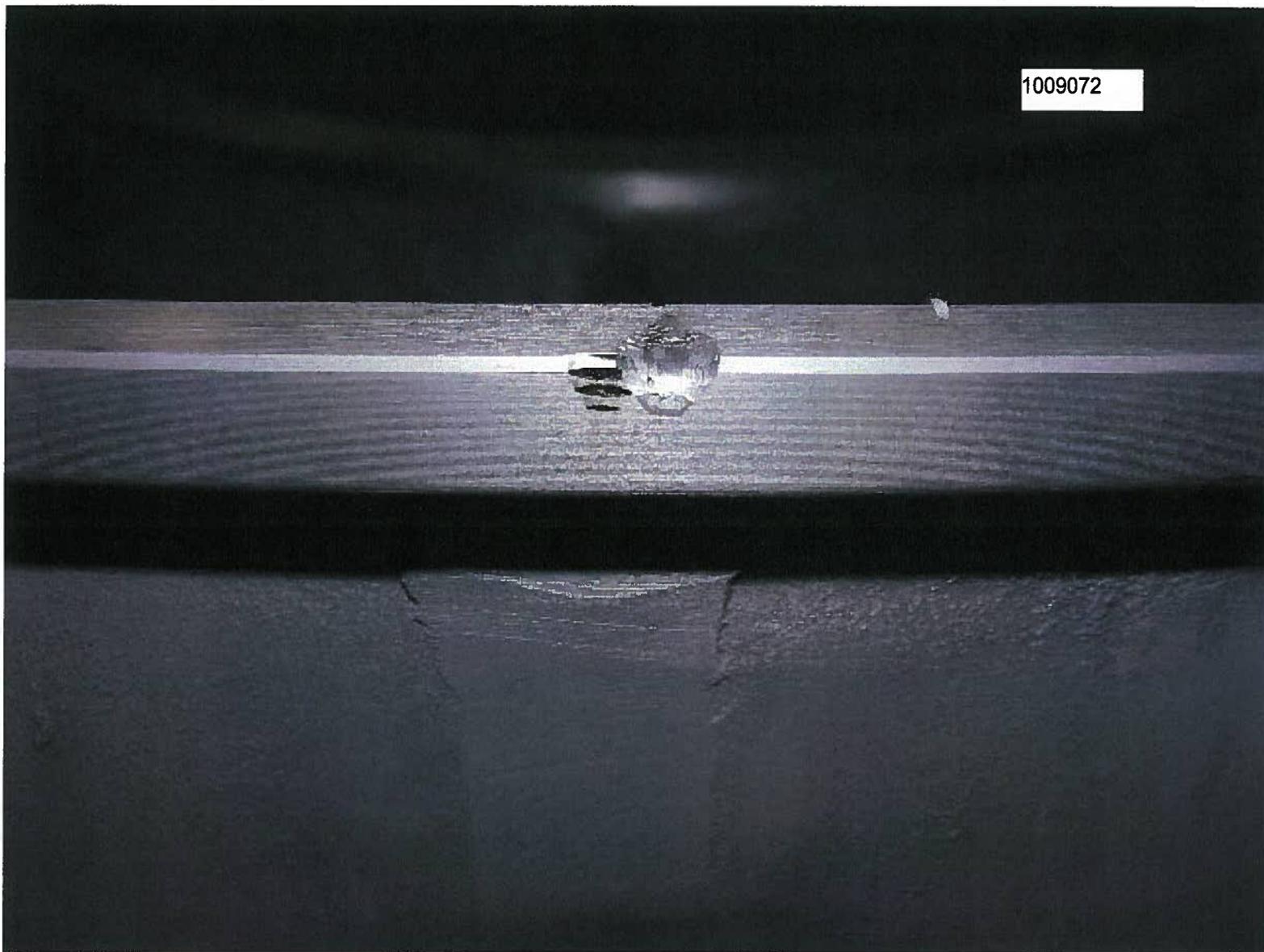
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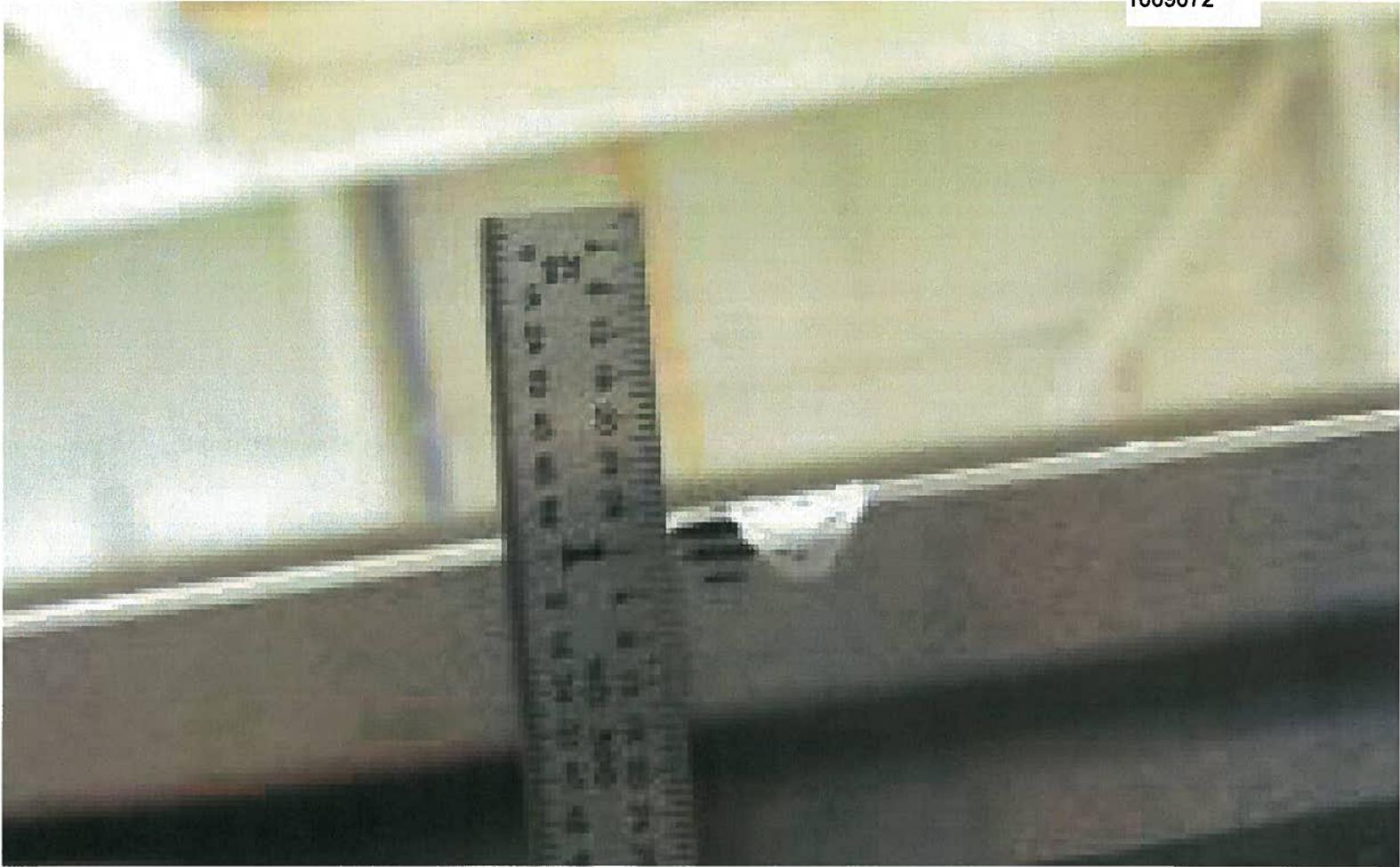
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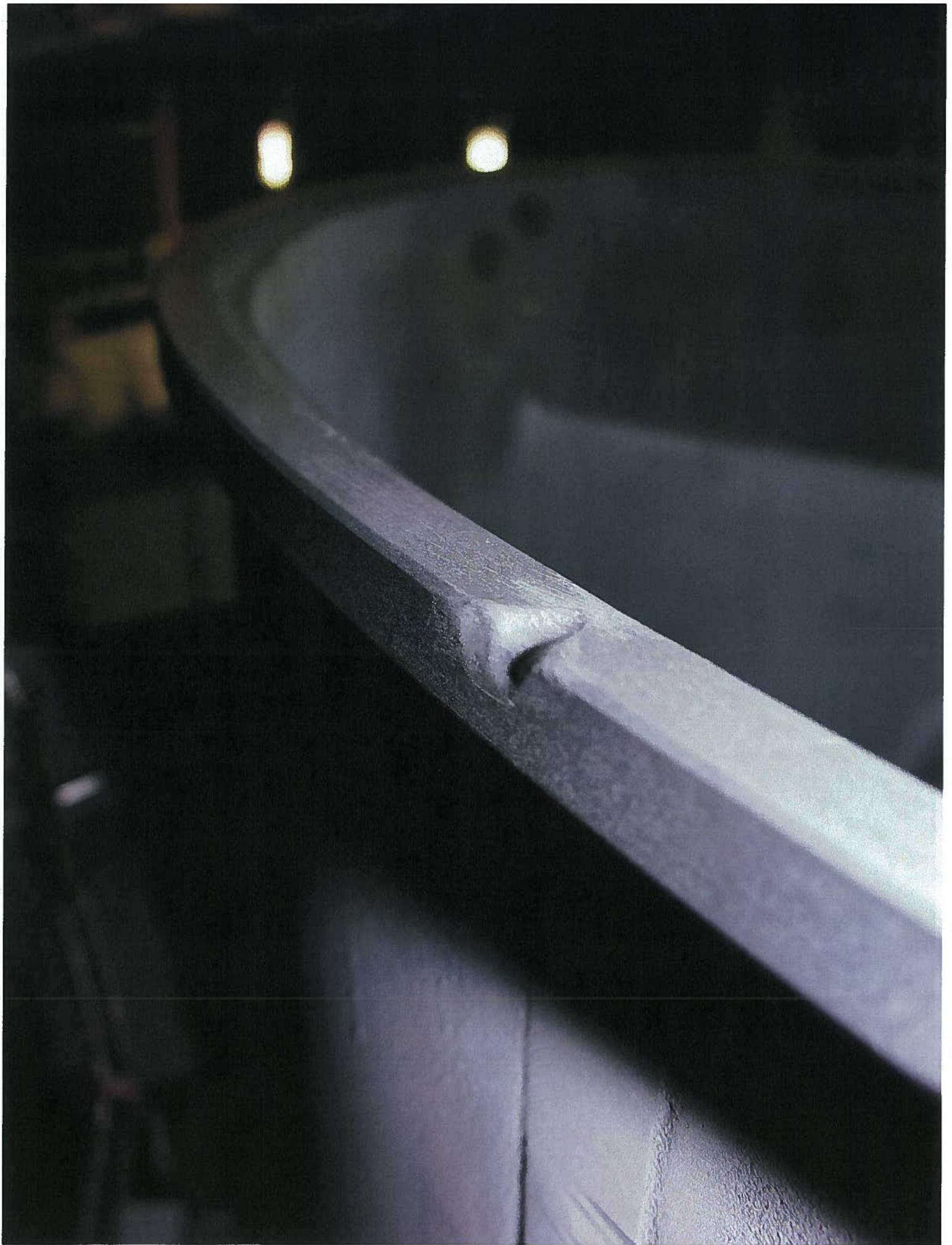


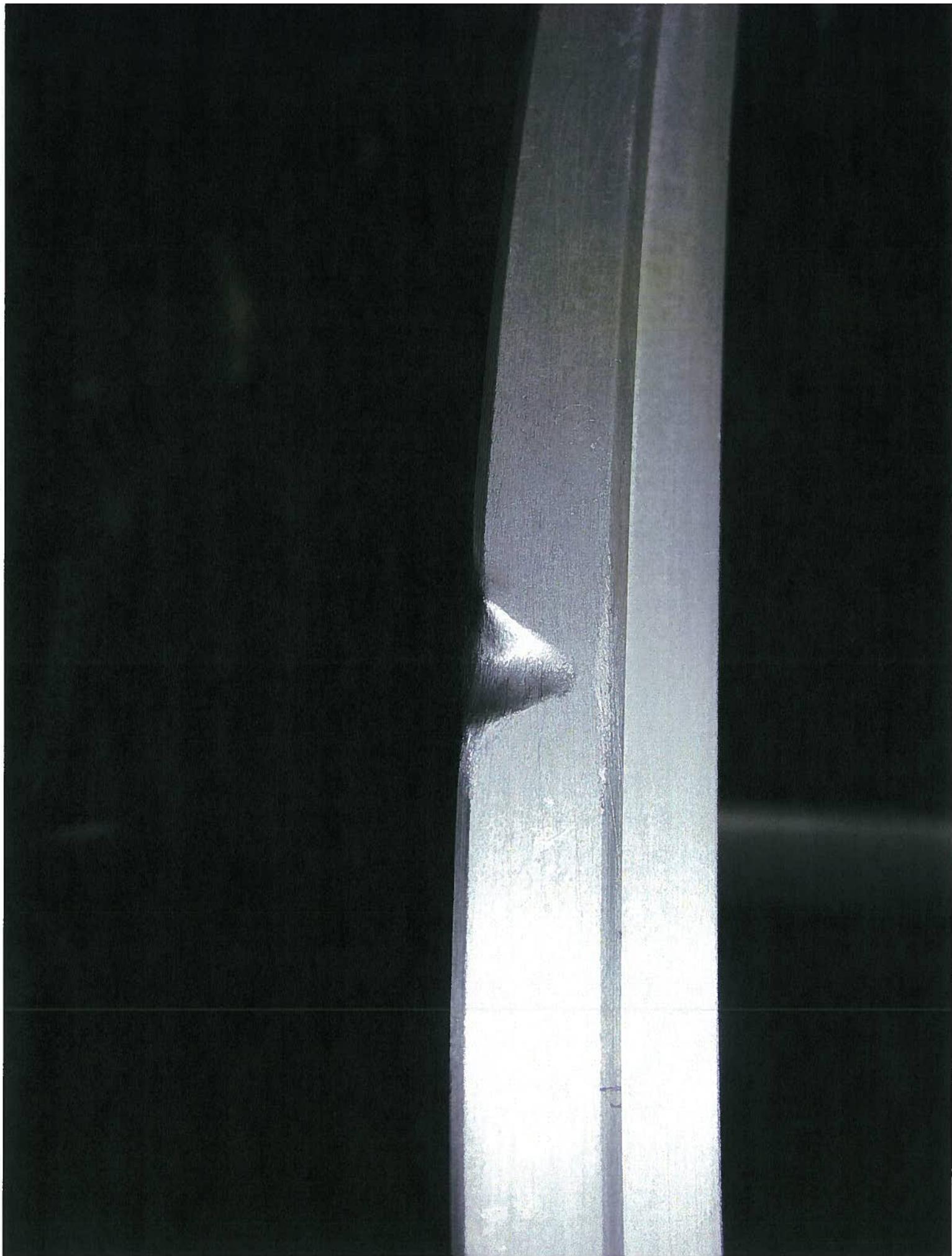
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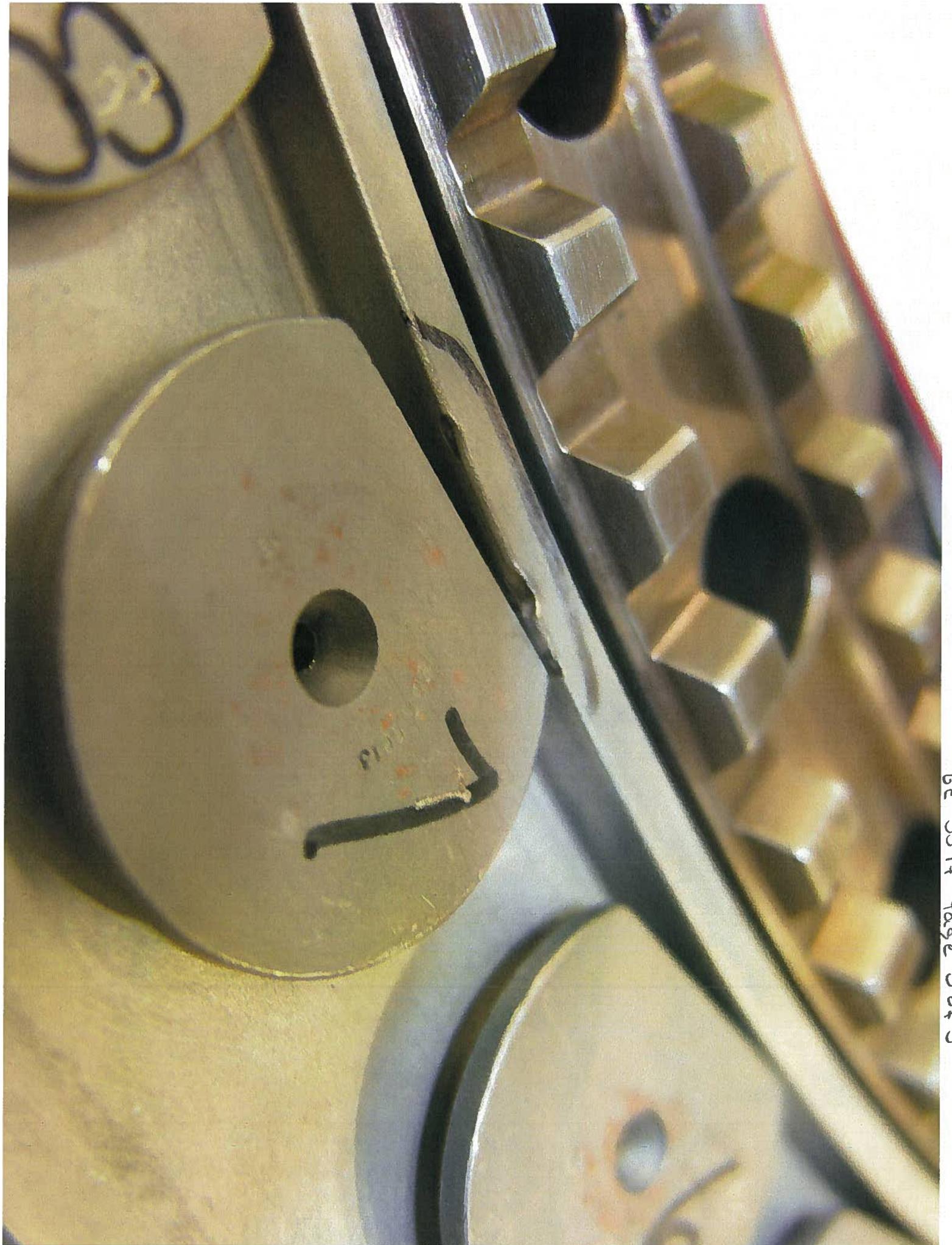


WAIVER/CONCESSION

1008758

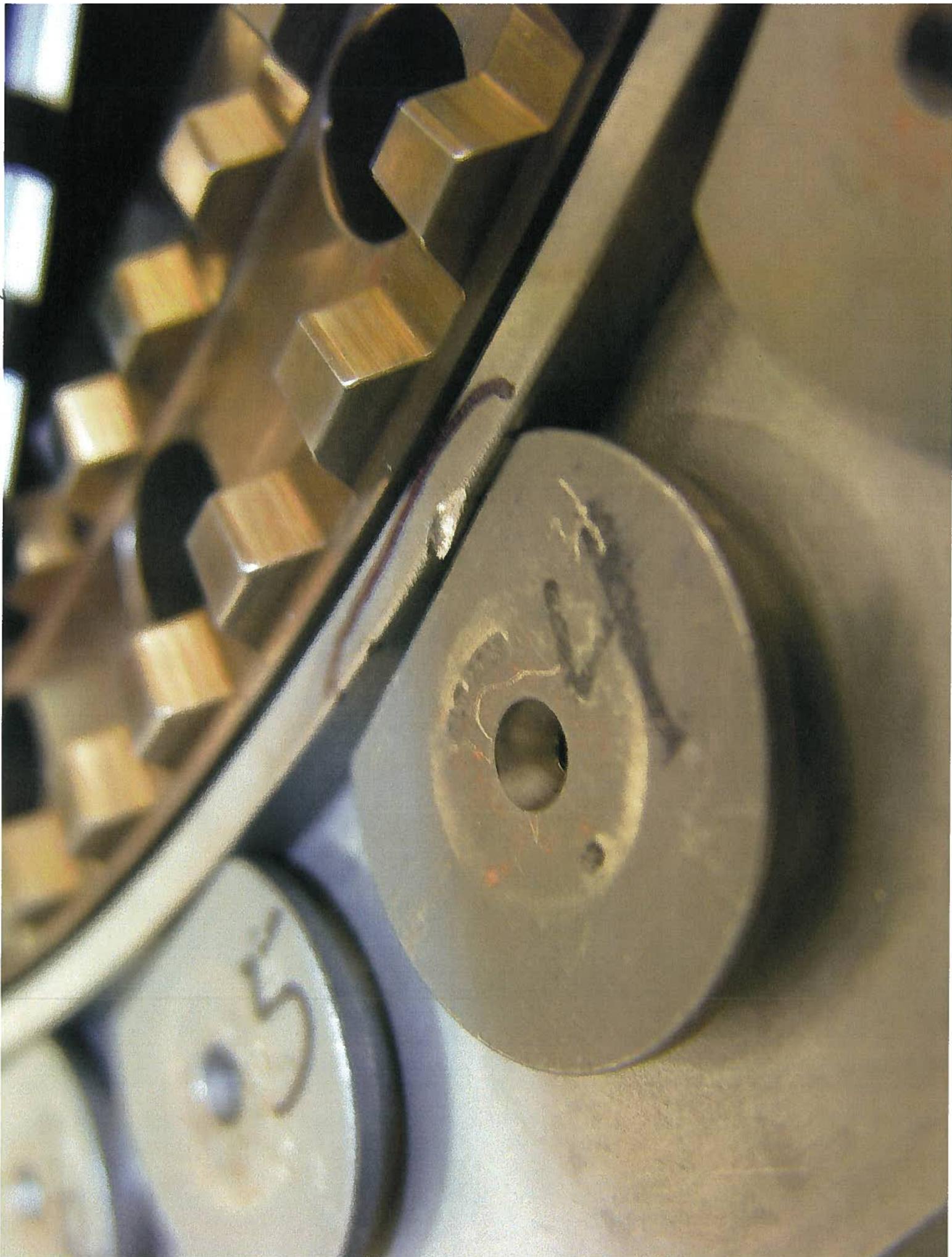
1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited	1.3. Document reference number Customer #: 210240530	1.5. Category: CAT 2, "GE-3597"
	1.2. Identification of supplier/subcontractor: 6202	1.4. Document Issue: 1	1.6. Number of sheets: sheet 1 of 5
2. IDENTIFICATION OF PRODUCT AFFECTED			
2.1. Model of product/program: IRENT Contract Number:	2.2. Part number: TRN12106	Drawing Issue:	2.5. Quantity: 1
	2.3. Part Description: DISC, LP ST. 4 TURBINE	2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: (see box 3)	2.8. Assembly Serial Number:
3.1. Detailed Description of the nonconformity		2.6. Product Number:	2.9. Assembly Drawing Number:
3. DESCRIPTION OF NONCONFORMITY			
IRENT ESN 056 Module08. Reference notification #210240551. During torque tightening of taper bolts, 3-off bolt head created nicks at adjacent abutment face corner. Front face of disc. Refer to attached pictures. Approx measurements: Between 0.082" long by 0.032" deep to 0.188" long by 0.038" deep Request to repair to remove evidence (dress out damage) as per EFRS6625 EFRS6627 TASK 70-42-11-300-006-001 (depth x 1) Previous Submissions of a similar nature: Previous Submissions to actual item:			
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE			
5.1. MRB/Design Decision: ACCEPTABLE, CAT 2, AFTER SUCCESSFUL REWORK. MARK "GE-3597" NEXT TO PART NUMBER. Quality Decision:			
5.2. Limitations imposed on the part: ----- COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY Are any of the following adversely affected? Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No HEALTH & SAFETY AFFECTED: Yes / No Effect to Customer on Cost / DELIVERY: Affected / Not Affected			
6.		CUSTOMER 1	CUSTOMER 2
Name:	ORIGINATOR	DESIGN	QUALITY
Signature:	HALARI IVAN HALAR	Vincent Dr. Pieno	
Date:	<i>[Signature]</i> Aug 15 2009	2009.08.13	
8. DISTRIBUTION LIST :			
		12:43:31	
		-04'00	





GE-5014 Page 045

C100 2601 1120 - 29



CONCESSION

1009837

PRODUCTION PERMIT SET FOR 6 MONTHS

1. DOCUMENT IDENTIFICATION		1.1. Identification of customer: Rolls-Royce Canada Limited		Supplier#: 6202		1.3. Document reference number Customer#: 210286318		1.5. Category: CAT 2. GE-3795		
1.2. Identification of supplier/subcontractor:		6202		1.4. Document Issue: 1		1.6. Number of sheets: sheet 1 of 6				
2. IDENTIFICATION OF PRODUCT AFFECTED										
2.1. Model of product/program: Contract Number:		2.2. Part number: TRN101823		Drawing Issue:		2.4. Part Serial Number/Batch/Effectivity Number/Lot Number:		2.5. Quantity: 4		2.8. Assembly Serial Number:
Product Model(s): I TRENT		2.3. Part Description: SPACER		2.6. Product Number:		2.7. Work/Purchase Order Number:		2.9. Assembly Drawing Number:		
I Trent										
3. DESCRIPTION OF NONCONFORMITY		3.1. Detailed Description of the nonconformity								
ESN 062 Z1# 210285761		<p>Unable to fully retract the LVDT bracket TRN101022, which is located on the LPBOV Actuators, due to the fact that the inner diameter of the Actuator support bracket TRN101824 and spacer TRN101823 is smaller than the outer diameter of the LVDT bracket TRN101022.</p> <p>The LVDT bracket TRN101022 outer diameter is 80 mm.</p> <p>The support bracket (TRN101824) inner diameter is 63.50 mm.</p> <p>Request engineering decision.</p>								
Previous Submissions of a similar nature:		Previous Submissions to actual item:								
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE										
Previous Submissions of a similar nature:		Previous Submissions to actual item:								
5. DISPOSITION OF NONCONFORMITY										
5.1. MRB/Design Decision: Follow the attached rework scheme, until the C-sheet and MOD TRT-0648 have been issued. CAT 2, Non-delegated. Mark concession "CAT 2. GE-3795" next to part number. Record concession "CAT 2. GE-3795" into engine LogBook. At the earliest opportunity, Modification TRT-0648 is to be implemented.										
<p>A PRODUCTION PERMIT IS SET FOR A PERIOD OF 6 MONTHS OR UNTIL MOD TRT-0648 IS ISSUED.</p>										
5.2. Limitations imposed on the part:										
<p>COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY</p> <p>Are any of the following adversely affected?</p> <p>Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No</p> <p>Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No</p> <p>HEALTH & SAFETY AFFECTED: Yes / No</p> <p>Effect to Customer on Cost / DELIVERY: Affected / Not Affected</p>										
6.		ORIGINATOR		DESIGN		QUALITY		CUSTOMER 1		CUSTOMER 2
Name:		CHAIKOWS MARK		Shahan Mouradian						
Signature:		<i>M. Chaikowsky</i>		<i>Shahan Mouradian</i>						
Date:		FEB 22 / 10		2010.02.25		16:10:12				
Date:				-05'00"						
8. DISTRIBUTION LIST :										

1009837

PRODUCTION PERMIT SET FOR 6 MONTHS

1. DOCUMENT IDENTIFICATION		1.1. Identification of customer: Rolls-Royce Canada Limited		1.3. Document reference number Customer#: 210286318		1.5. Category: CAT 2. GE-3795	
1.2. Identification of supplier/subcontractor:		Supplier#:		1.4. Document Issue: 1		1.6. Number of sheets: sheet 25 of 30	
6202		NAME		BUSINESS UNIT		DECISION	
Design	Michel Cadieux	Energy	<i>[Signature]</i>	2010.02.25	Rework per attached scheme (see MRB decision on sect 5.1 on sht 1).	2	N
Stress	NA						
Aerothermal	NA						
Performance	NA						
Materials	WR STILES	ES&S MATERIALS	<i>[Signature]</i>	24 02 10	Acceptable to rework as proposed		
Discs & Lifting	NA						
Air Systems	NA						
Experimental	NA						
Laboratory	NA						
Product Support	NA						
Service Engineering	NA						
Project Director	<i>[Signature]</i>	CFBA	<i>[Signature]</i>	26 Feb 2016	Accept	2	N
Business Unit Technical Authority	Mark Boretsky	Energy	<i>[Signature]</i>	27/02/2016	Rework per attached scheme (see MRB decision on sect 5.1 on sht 1).	2	N
Business Unit Material Output Rep	NA						

REWORK INSTRUCTIONS FOR CONCESSION #1009837

1. **Applicability**

Applicable to the LPBOV Support Spacer of **ESN062** controlled under concession #**1009837** and identified by **GE-3795** number.

2. **General**

A. Rework Limitations

Compliance with all aspects of this rework process must be achieved without deviation. Where a need to deviate is considered necessary, reference must be made to the engineering authority for agreement.

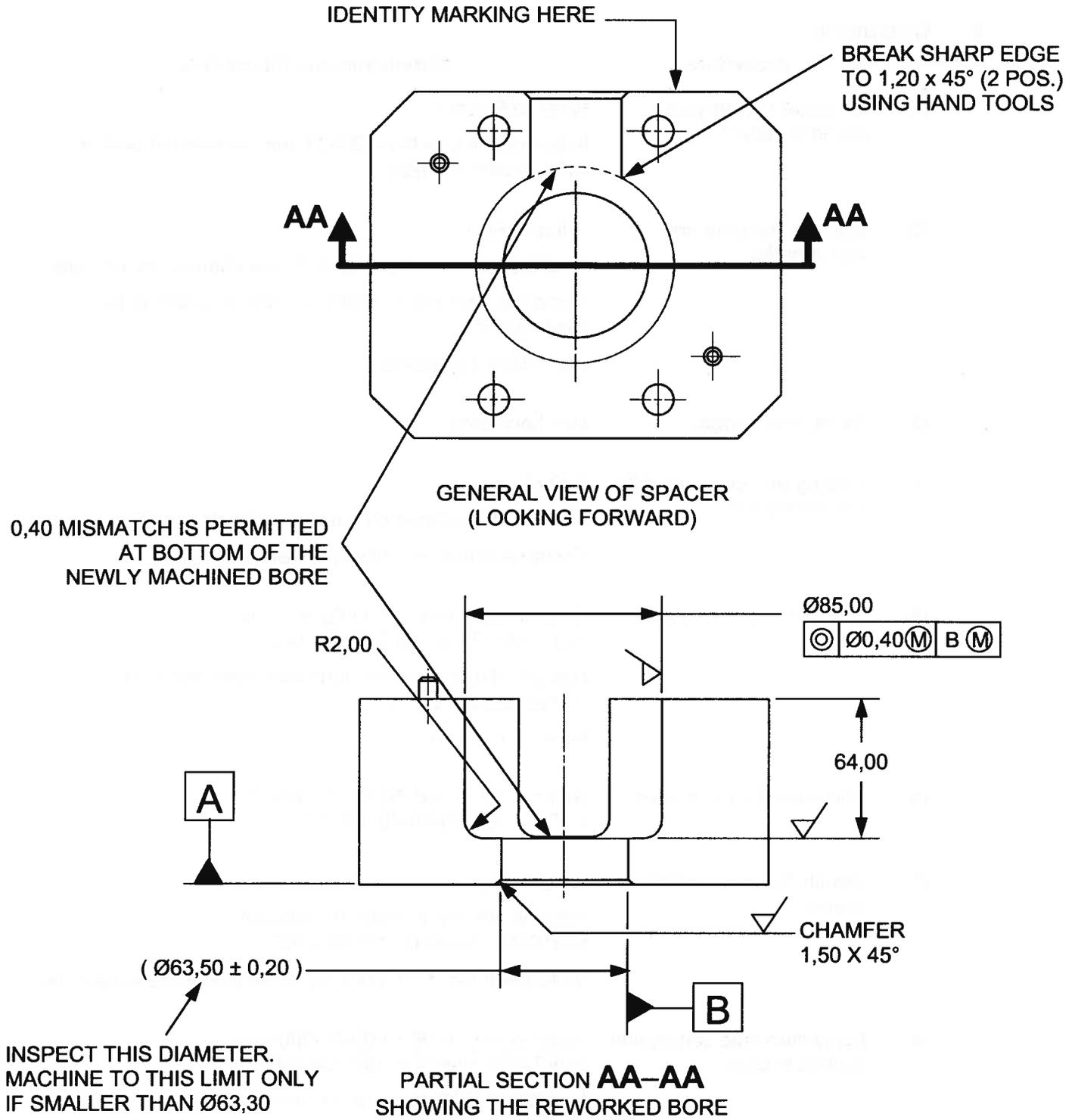
- (1) This document details the rework instructions required to convert the LPBOV Support Spacer part number TRN101823 prior to the release of Modification Trent-0648.
- (2) Processes referenced in the text by OP TASK / SUBTASK number are detailed in the Engine Overhaul Processes Manual TSD 594-J.

B. Operations

Procedure	Supplementary Information
(1) Dimensionally inspect diameter datum -B-	Refer to Figure 1. If diameter is less than Ø63,30 mm, machine it back to limits shown on figure.
(2) Machine the bore and add chamfer.	Refer to Figure 1. Machine the bore diameter and new chamfer as indicated. Use extra care when machining bore adjacent to the existing slot. Use milling equipment.
(3) Break sharp edges	Use hand tools.
(4) Visually and dimensionally inspect the part	Refer to Figure 1. Ensure all machined dimensions are within limits. Ensure locating pins have not been damaged.
(5) Locally inspect for cracks.	Refer to OP TASK 70-00-00-200-210, SUBTASK 70-00-00-230-210-002. Use OMat 653 standard sensitivity water washable fluorescent penetrant. Reject if cracked.
(6) Degrease the component.	Refer to OP TASK 70-00-00-100-101 or OP TASK 70-00-00-100-102.
(7) Identify the concession rework.	Refer to Figure 1. Refer to OP TASK 70-00-00-300-363, SUBTASK 70-00-00-180-363-027. Vibro-peen GE-3795 adjacent to part identification number.
(8) Apply chromate conversion coating to bore.	Refer to OP TASK 70-00-00-300-330, SUBTASK 70-00-00-380-330-A01. Use OMat 175D Chromate Conversion Coating for Aluminium (Brushing Type). Locally touch-up chemical conversion coating on the machined surfaces and vibro-peened marking.

3. Material of components

Component	Material	Spec / Code
LPBOV SUPPORT SPACER	ALUMINIUM ALLOY	AMS4027 OR AMS6061-T651



- Unless otherwise specified :
- All dimensions in millimetres
 - Machine where marked ✓
 - Tolerance on dimensions $\pm 0,30$
 - Angular dimensions in degrees and decimal parts of a degree.
 - Tolerance on angles $\pm 2^\circ$
 - Surface texture values in micrometres to be 3,2 ✓
 - Break sharp edges $0,30 \pm 0,20$

FIGURE 1

WAIVER/CONCESSION

1009004

1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited	Supplier#:	1.3. Document reference number Customer#: 210253614	1.5. Category: NE BHS 2198 CAT 2. GE-3645
	1.2. Identification of supplier/subcontractor: 6202		1.4. Document issue: 1	1.6. Number of sheets: sheet 1 of 3
2. IDENTIFICATION OF PRODUCT AFFECTED				
2.1. Model of product/program: I TRENT Contract Number:	2.2. Part number: TRN15566	Drawing Issue:	2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: (see box 3)	2.5. Quantity: 1
	2.3. Part Description: CASE,ASSY I.P.C STG 3-8	2.6. Product Number:	2.7. Work/Purchase Order Number:	2.8. Assembly Serial Number: 2.9. Assembly Drawing Number:
3. DESCRIPTION OF NONCONFORMITY				
3.1. Detailed Description of the nonconformity Resulting from a containment exercise from SQE the following IPC Cases, borescope bushing bores were found to be deviating. Please refer to attached document. Since the IPC cases are now into their engines, and the risk of correcting the size of these is too high (bush could come out of cases bore during reaming), I request the permission to lightly polish the matting borescope plugs in order to fit them into their respective bushing bores. Engines affected are 55, 56, 57 & 58. ENGINE 59 AFFECTED ALSO. Previous Submissions of a similar nature: Previous Submissions to actual item:				
5. DISPOSITION OF NONCONFORMITY				
5.1. MRB/Design Decision: Accept. CAT 2. Non-delegated. Mark concession "Cat 2.GE-3645" note concession in engine log book & inform supplier quality of the issue. Quality Decision:				
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE				
MATERIAL 0010 Material Condition				
5.2. Limitations imposed on the part: COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY Are any of the following adversely affected? Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No HEALTH & SAFETY AFFECTED: Yes / No Effect to Customer on Cost / DELIVERY: Affected / Not Affected				
6. ORIGINATOR		DESIGN		
Name: PERIARD JEAN-GUY PERIARD		Shahar Mouradian		
Signature:		2008.10.01		
Date: 1-06-09		14:16:28 -04'00'		
8. DISTRIBUTION LIST :				
		CUSTOMER 1		CUSTOMER 2

1009004

ESN 055 (on test)

Subject same condition as following engines.

ESN 056 (Horizontal, main build completed – ready for test?)

STG 7/8 Sleeve
0.3535" to 0.3545"

STG 5/6 Sleeve
0.3529" to 0.3535"

STG 3/4 Sleeve
0.3535" to 0.3540"

com # 210 253614

ESN 057 (Vertical)

STG 7/8 Sleeve
0.3520" to 0.3525"

STG 5/6 Sleeve
0.3537

STG 3/4 Sleeve
0.3530" to 0.3540"

ESN 058 (Vertical)

STG 7/8 Sleeve
0.3537" to 0.3541"

STG 5/6 Sleeve
0.3535" to 0.3540"

STG 3/4 Sleeve
0.3535" to 0.3540"

WAIVER/CONCESSION

1008829

1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited	1.3. Document reference number Supplier#: 6202	1.5. Category: CAT 2, "GE-3610"
1.2. Identification of supplier/subcontractor:		1.4. Document Issue: 1	1.6. Number of sheets: sheet 1 of 5
2. IDENTIFICATION OF PRODUCT AFFECTED			
2.1. Model of product/program: TRENT 800 Contract Number:	2.2. Part number: FK26856	Drawing Issue:	2.5. Quantity: 1
2.3. Part Description: VANE, ASSY OF	2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: (see box 3)		2.8. Assembly Serial Number:
3.1. Detailed Description of the nonconformity		2.6. Product Number:	2.9. Assembly Drawing Number:
3. DESCRIPTION OF NONCONFORMITY			
ENG 057 ON 210244698 1 OFF NGV DAMAGED DURING FIT AT SEALING STRIP END LOCATION (DAMAGE AND CHIP) .220 X .200 LENGTH AS PER BHS M5-10-00 B-01 Request to polish to remove damage and crack test as per TSD594J op 210.			
Previous Submissions of a similar nature: 1008759		Previous Submissions to actual item:	
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE			
Quality Decision: 5.2. Limitations imposed on the part: COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY Are any of the following adversely affected? Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No HEALTH & SAFETY AFFECTED: Yes / No Effect to Customer on Cost / DELIVERY: Affected / Not Affected			
6.		DESIGN	QUALITY
Name:	ORIGINATOR	CHAIKOWS MARK	CUSTOMER 1
Signature:	<i>M. Chalkowsky</i>	Vincent Di Pietro	CUSTOMER 2
Date:	27/08/09	2009.08.28	
8. DISTRIBUTION LIST :			
		15.26/24	
		-04'00	

Parts Travel Card (Item Level Tasks)

GE-3610
Page 3 of 5

QN: 210244698

Z1 CRIN INT Component Reject, Internal

Date Created: 27 AUG 2009

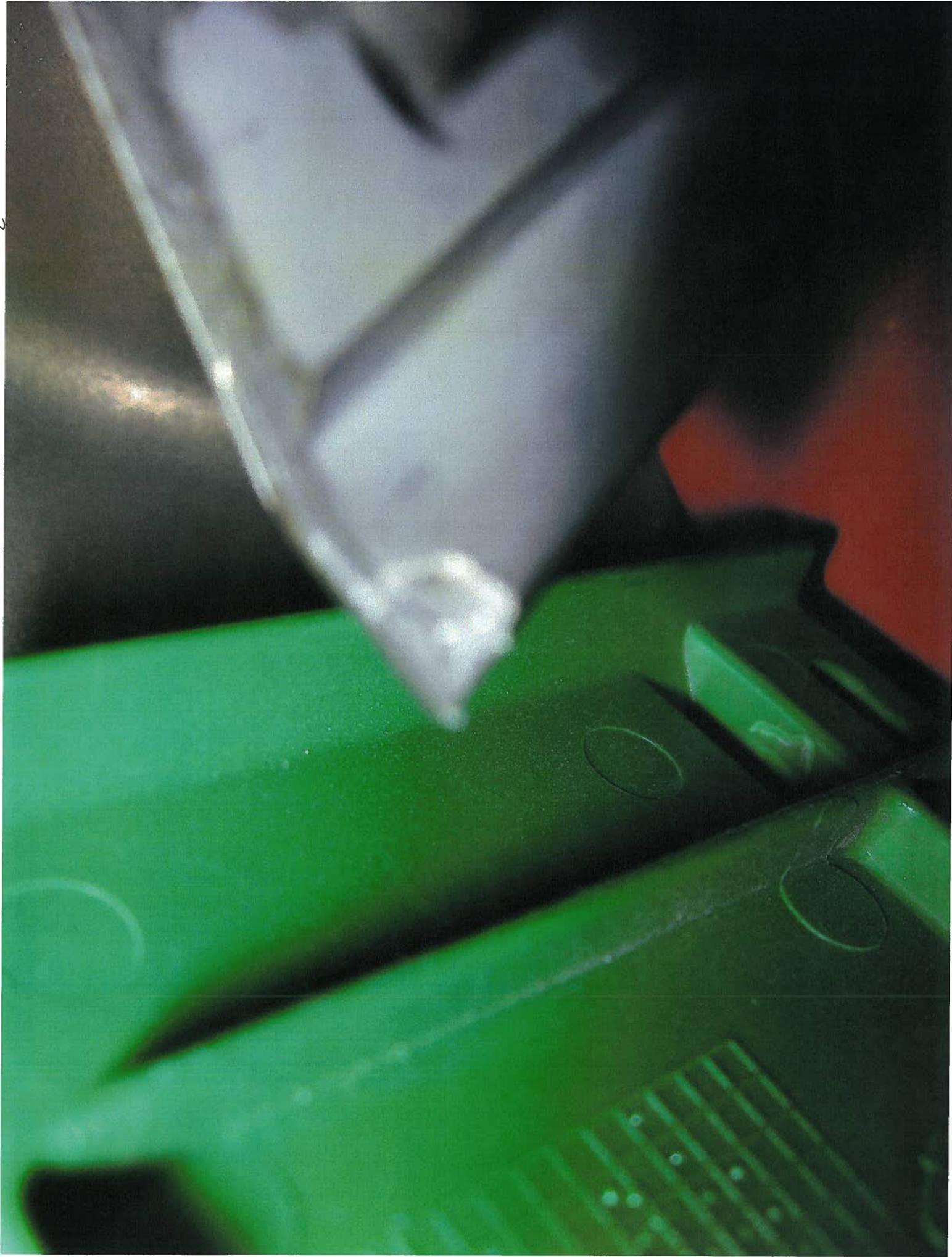
QN Coordinator:

Material:	FK26856	VANE,ASSY OF		
Quantity:	1	Std Cost:	0.01	Total Cost: 0.01
MRP Contrlr/LS:	YEC - James, Sonia			
Productn Schedlr:				
Engine Type:	TRENT 800			
Business Impact:				
Material Status:				
Dept Responsible:	50093304 - ITRENT - Ops Engineering (MRB)			
Production Order:		Inspection Dept:		
Profit Center/OBU:	PC620232 - Trent New Build			
Cost Center Resp:		Purchase Order:		
Vendor:				
SQE:				
QN Author:	RICHARD ROY	QN # assigned:		
Material Condition:				
Reason For Return:	TR M5 057 057 5000004162 FK26856			
	08/27/2009 20:52:48 RICHARD ROY (ROYR)			
	1 OFF NGV DAMAGED DURING FIT AT SEALING STRIP END LOCATION (DAMAGE AND CHIP) .220`` X .200`` LENTH AS PER BHS M5-10-00 B-01			
Item: 0001	Qty:	0		
Defect Location:	FFILORD - 0010 - Engine / Module Assembly			
Defect Type:	SPEC - 0015 - Visual / Damage			



05 0611 1026-7420

6E-0610 Page 0012.

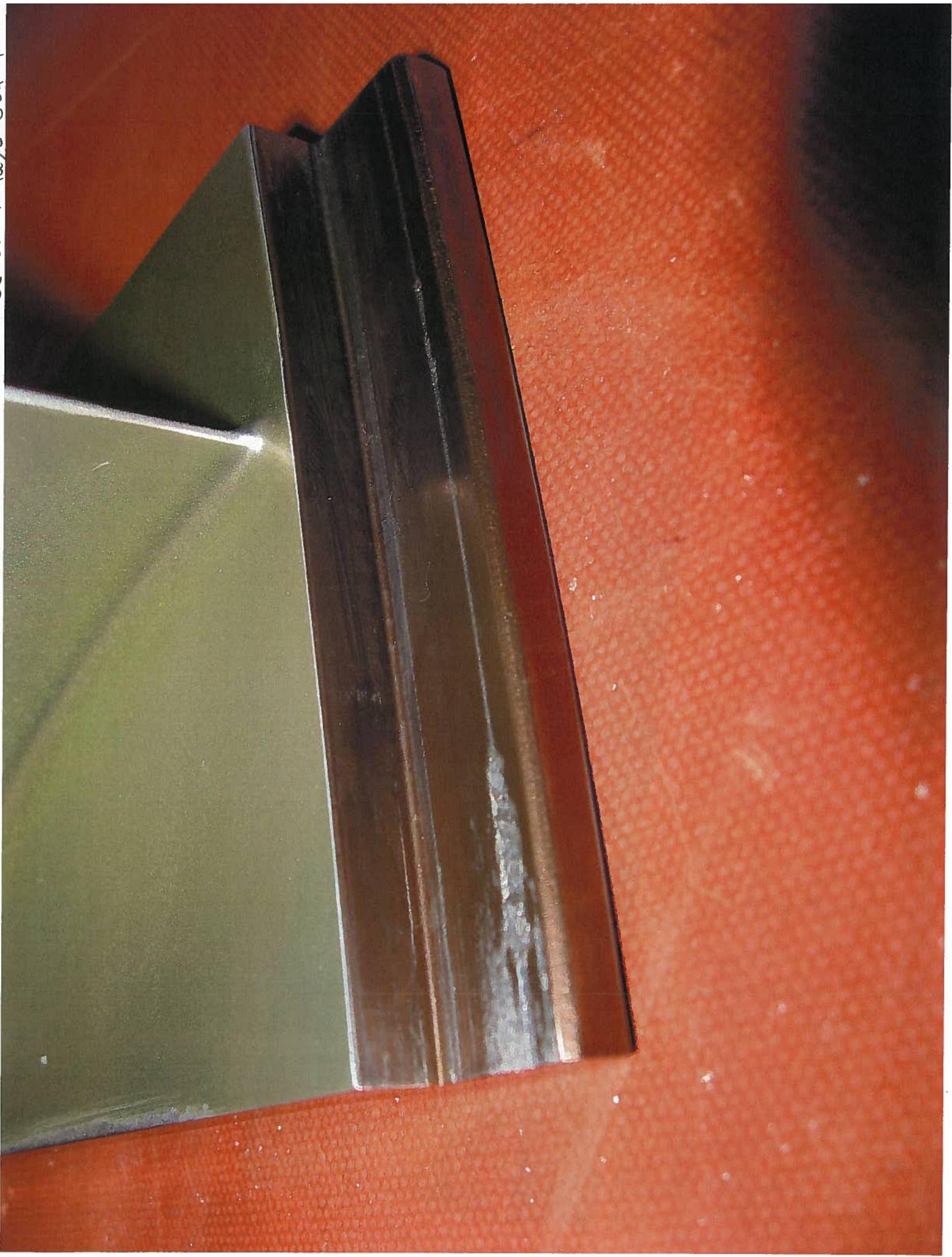


WAIVER/CONCESSION 1008825

1. DOCUMENT IDENTIFICATION		1.1. Identification of customer: Rolls-Royce Canada Limited		1.2. Identification of supplier/subcontractor: 6202		1.3. Document reference number Customer #: 210244244		1.4. Document Issue: 1		1.5. Category: CAT 2, "GE-3609"	
2. IDENTIFICATION OF PRODUCT AFFECTED		2.1. Model of product/program: I TRENT Contract Number:		2.2. Part number: TRN12714		2.3. Part Description: VANE, LPC1 UNDERSIZE		2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: Drawing Issue:		2.5. Quantity: 1	
3. DESCRIPTION OF NONCONFORMITY		3.1. Detailed Description of the nonconformity		2.6. Product Number:		2.7. Work/Purchase Order Number:		2.8. Assembly Serial Number:		2.9. Assembly Drawing Number:	
REF. TRENT ESN057, QN210244311		During LPC Stator Vane assy into LPC Case, the Stator Vane platform picked-up material in the Liner TRN10095. Causing Damage to liner (considered scrap) and to LPC Stator Vane platform (T/E land).		The damage is reported as gouge/metal pick-up, measuring 2.0 mm wide by 13,30 mm long and approximately 0,23 mm deep. The damage is located 9,0 mm from Vanes platform edge.		Request to repair the Stator Vane platform using EFRS3253.		Previous Submissions to actual item: 1006560		5. DISPOSITION OF NONCONFORMITY	
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE		ODEFECT 0020 Other		5.1. MRB/Design Decision: ACCEPTABLE FOLLOWING REPAIR. CAT 2. NON DELEGATED. MARK "CAT 2, GE-3609" NEXT TO PART NUMBER.		Quality Decision:		5.2. Limitations imposed on the part:		COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY	
6.		ORIGINATOR LEHAL BACHPAP LEHAL		DESIGN		QUALITY		CUSTOMER 1		CUSTOMER 2	
Name:		VINCENT BACHPAP		VINCENT BACHPAP		VINCENT BACHPAP		VINCENT BACHPAP		VINCENT BACHPAP	
Signature:		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Date:		2009.08.27		2009.08.27		2009.08.27		2009.08.27		2009.08.27	
8. DISTRIBUTION LIST :		14/09/19		14/09/19		14/09/19		14/09/19		14/09/19	

Are any of the following adversely affected?
 Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No
 Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No
 HEALTH & SAFETY AFFECTED: Yes / No
 Effect to Customer on Cost / DELIVERY: Affected / Not Affected

GE-3604 Case 304 41



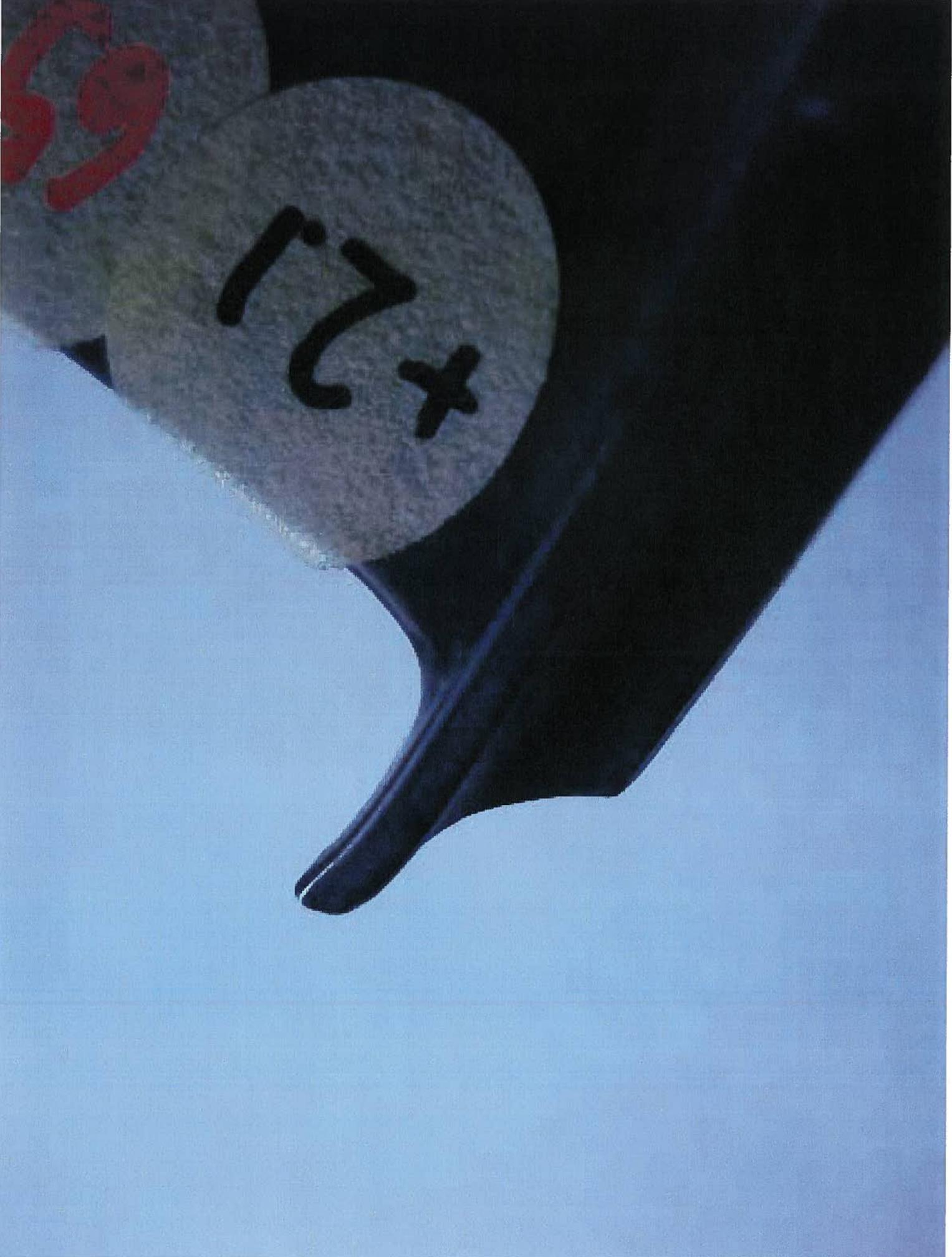


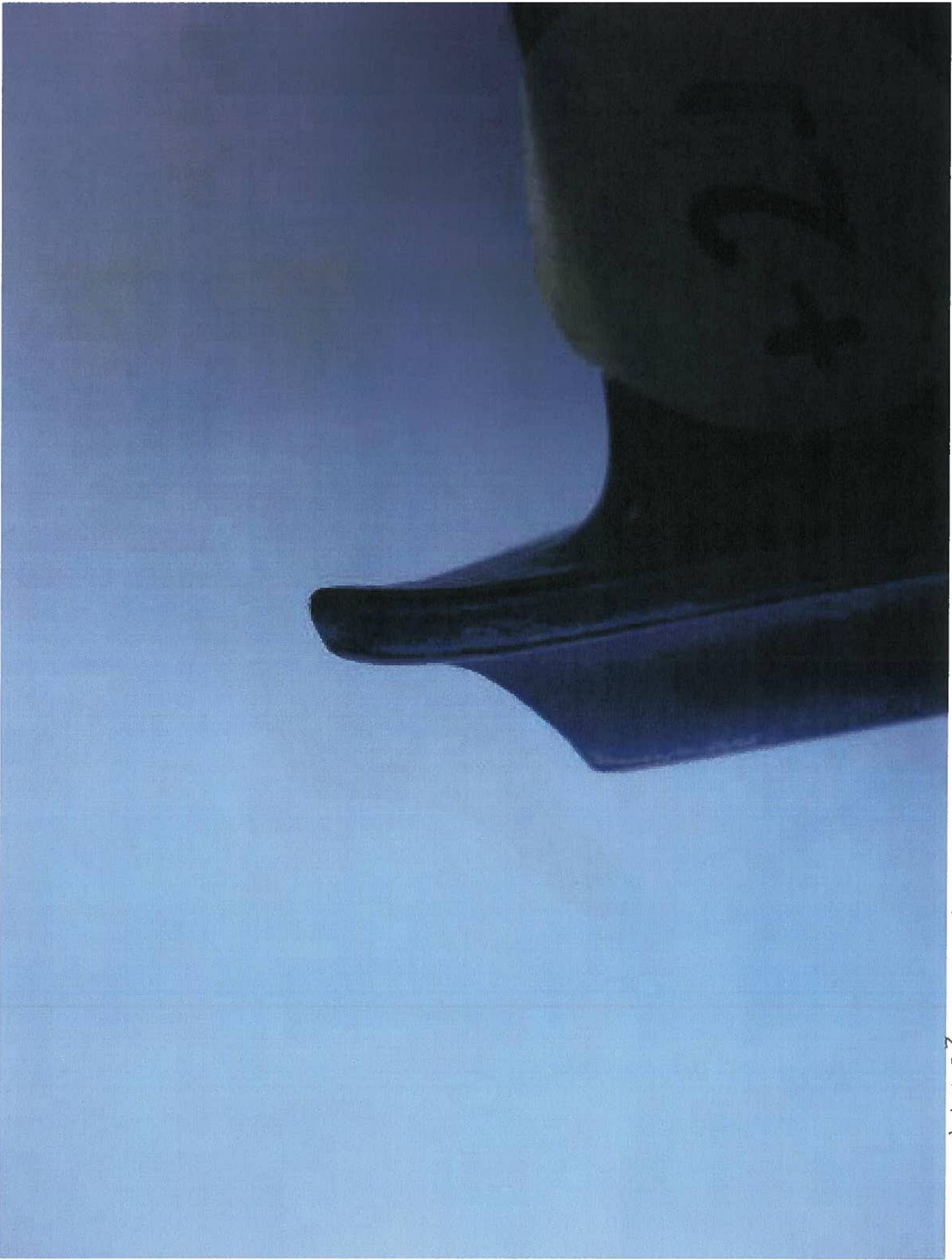
SE 000 1 10/20 10/21

WAIVER/CONCESSION

1008831

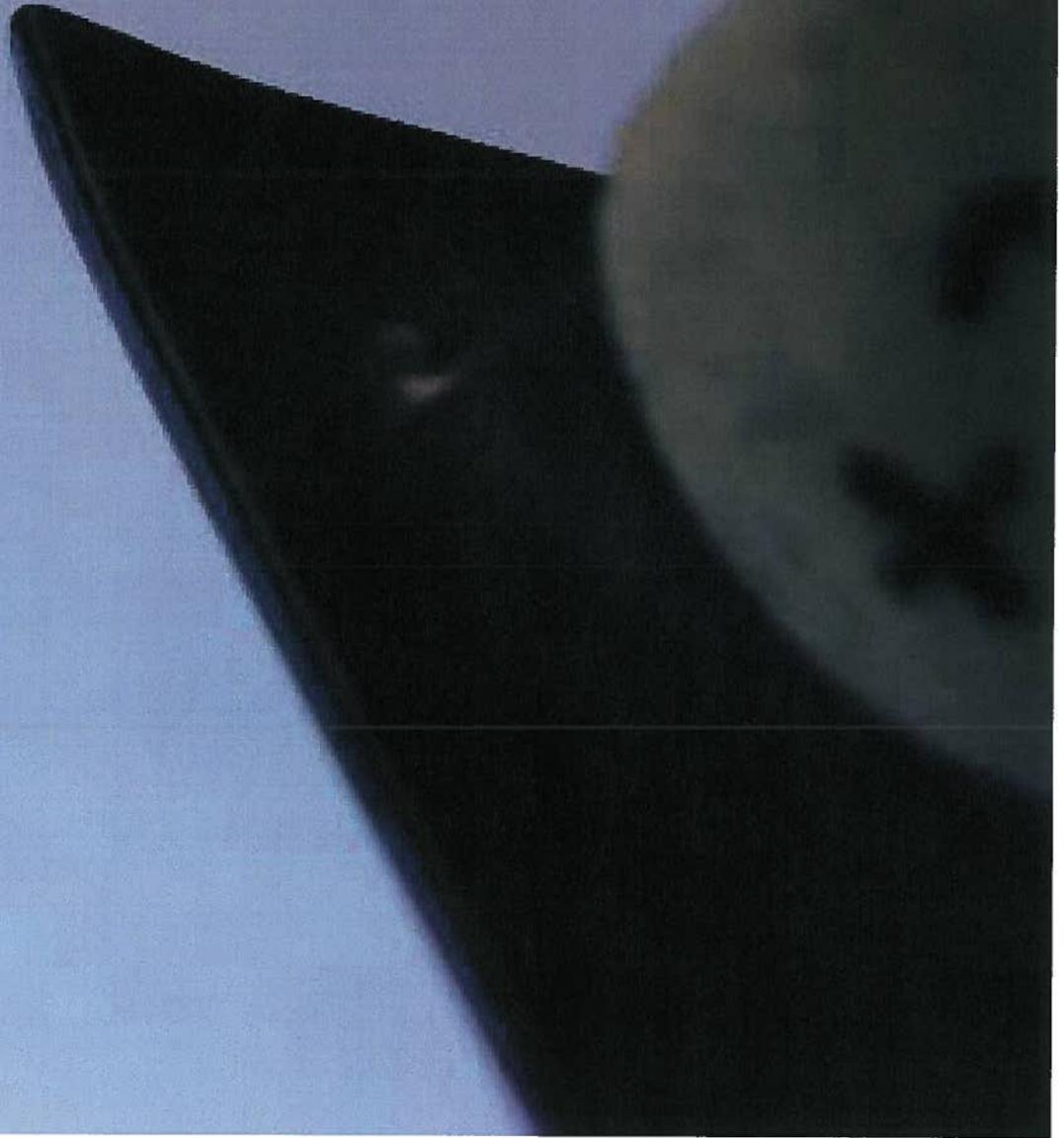
1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited		Supplier#:		1.3. Document reference number Customer#: 210244959		1.5. Category: <i>Cat 2, GE-3611</i>	
	1.2. Identification of supplier/subcontractor: 6202		1.4. Document Issue: 1		1.6. Number of sheets: sheet 1 of 1			
2. IDENTIFICATION OF PRODUCT AFFECTED								
2.1. Model of product/program: I TRENT Contract Number: <i>ESN 058</i>		2.2. Part number: TRN15214		Drawing Issue:		2.5. Quantity: 1		2.8. Assembly Serial Number:
2.3. Part Description: BLADE, ASSY OF LP TURB ST. 1		2.4. Part Serial Number/Batch/Effectivity Number/Lot Number:		2.7. Work/Purchase Order Number:		2.9. Assembly Drawing Number:		
3. DESCRIPTION OF NONCONFORMITY								
3.1. Detailed Description of the nonconformity ESN058 QN210244791 QTY 1 OFF BLADE LPT STAGE1 IS BENT ON THE OUTER PLATFORM CORNER ADJACENT TO THE TRAILING EDGE AND MEASURES APPROX 0.205" LONG BY 0.160" WIDE THAT REPLACES THE PROFILE ROUGHLY 0.045" REQUEST TO POLISH TO REMOVE BENT AREA OF BLADE AND CRACKTEST AS PER TSD 594J OP 210.								
5. DISPOSITION OF NONCONFORMITY Life Data: 5.1. MRB/Design Decision: <i>Acceptable as is, Cat 2, Non-Delegated Polish is not required, Crack test by local FPI only. Mark concession number "Cat 2 GE-3611" next to part number.</i> Quality Decision:								
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE Previous Submissions of a similar nature: Previous Submissions to actual item:								
5.2. Limitations imposed on the part: COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY Are any of the following adversely affected? Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No HEALTH & SAFETY AFFECTED: Yes / No Effect to Customer on Cost / DELIVERY: Affected / Not Affected								
6. ORIGINATOR			DESIGN			QUALITY		
Name: JOHALM MAKHAN JOHAL			Leslie John Cheng 2009.08.28 15:56:03 -04'00'			CUSTOMER 1		
Signature: <i>Johal</i>						CUSTOMER 2		
Date: <i>28th Aug 2009</i>								
8. DISTRIBUTION LIST:								

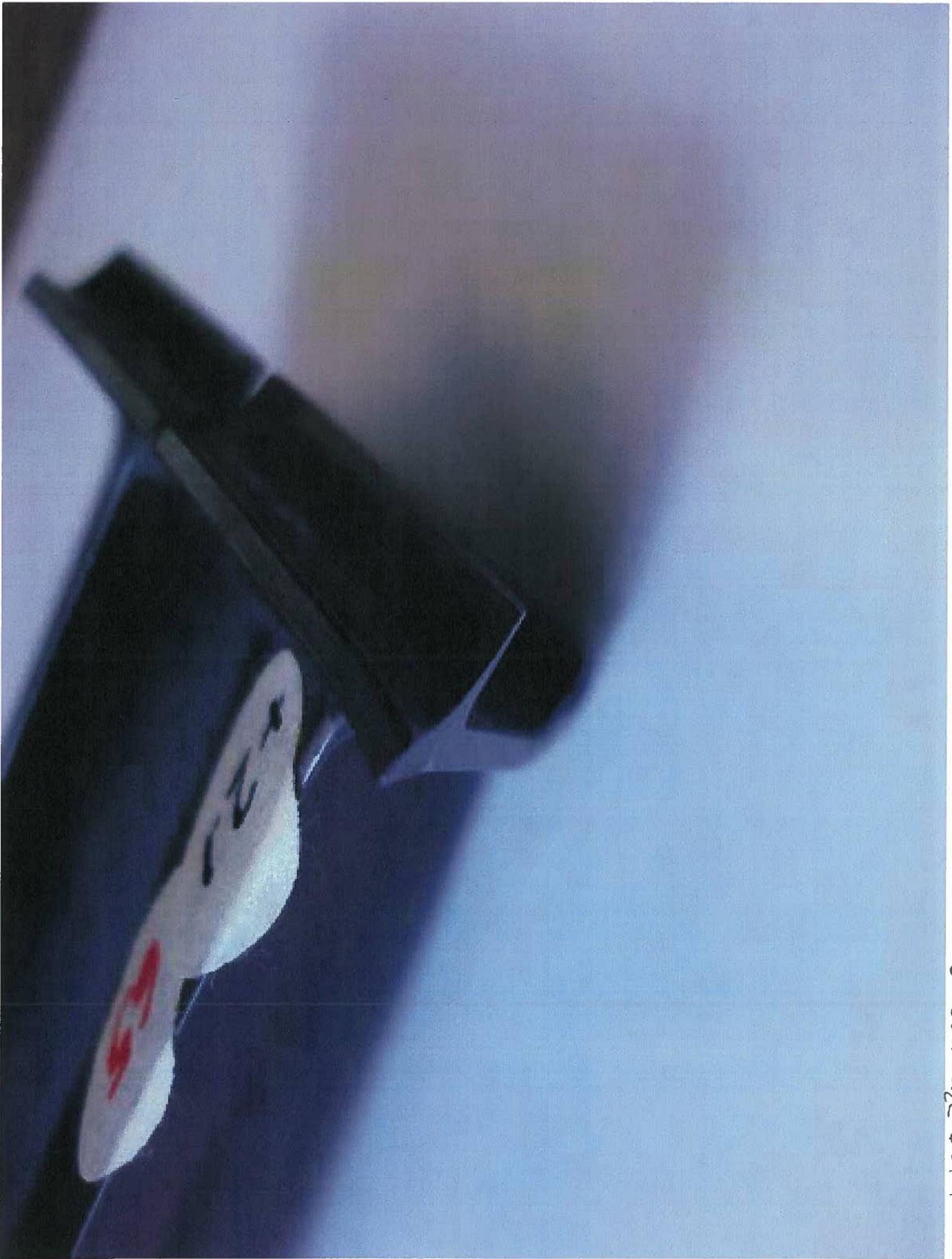




of van in 2014

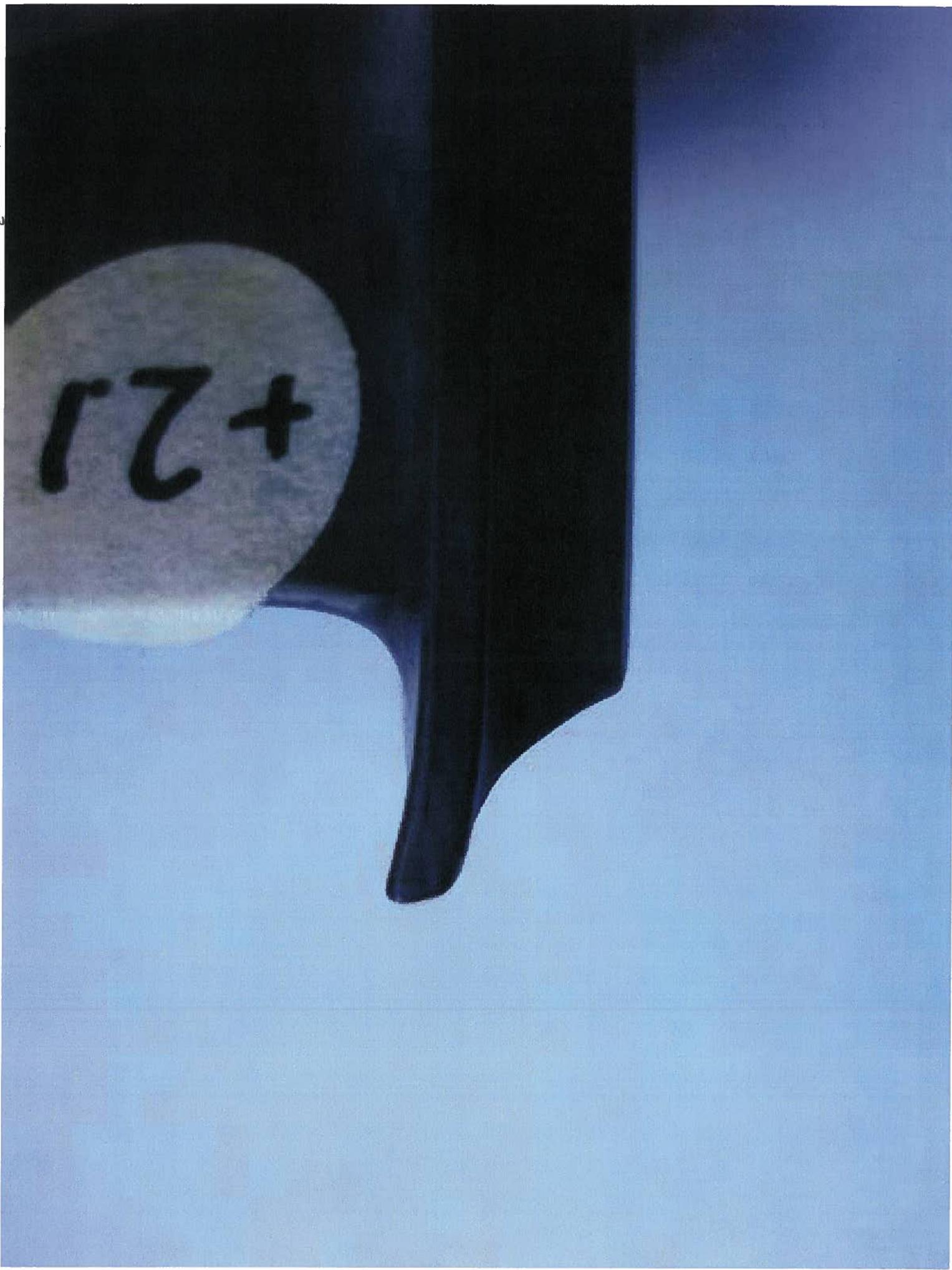
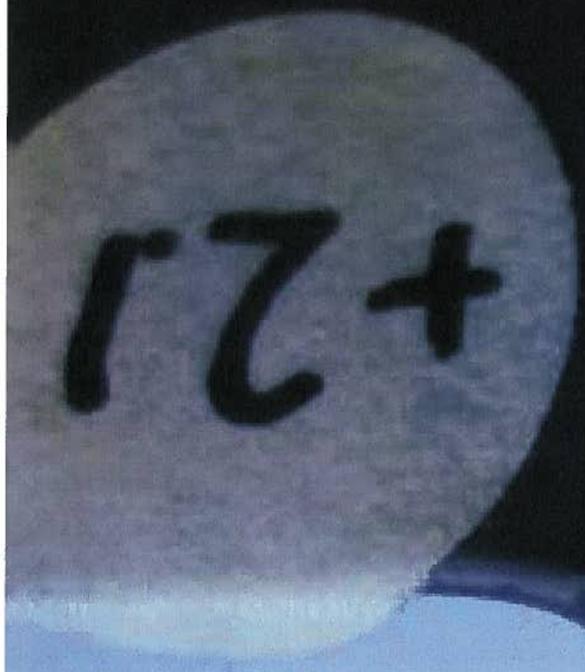
66-5611 Page 5 of 7





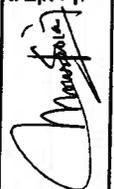
GE-0011 WAZE 001-1

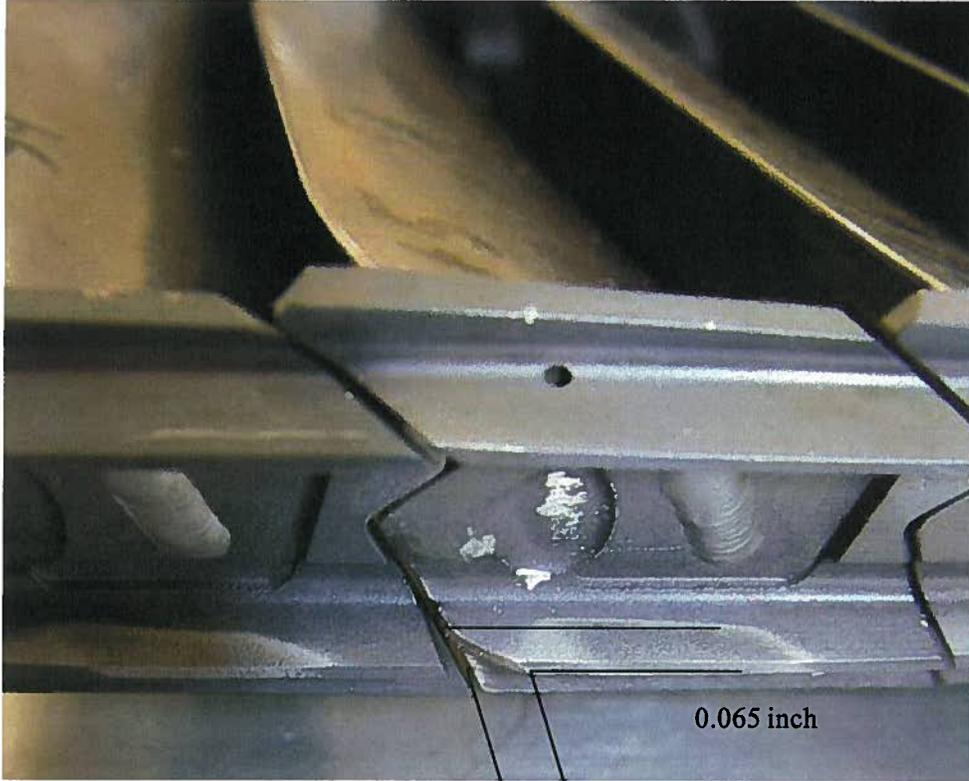
6t-5611 Page 7 of 7



WAIVER/CONCESSION

1008704

1. DOCUMENT IDENTIFICATION	1.1. Identification of customer: Rolls-Royce Canada Limited	Supplier#:	1.3. Document reference number Customer#: 210238118	1.5. Category: CAT 2. GE-3586
	1.2. Identification of supplier/subcontractor:	1.4. Document Issue: 1		
		1.6. Number of sheets: 3 sheet 1 of 3		
2. IDENTIFICATION OF PRODUCT AFFECTED				
2.1. Model of product/program: TRENT 800 Contract Number:		2.2. Part number: FW20008		2.3. Part Description: BLADE,IP TURBINE
		Drawing Issue:	2.4. Part Serial Number/Batch/Effectivity Number/Lot Number: (see box 3)	2.5. Quantity: 1
		2.6. Product Number:	2.7. Work/Purchase Order Number:	2.8. Assembly Serial Number:
		2.9. Assembly Drawing Number:		
3. DESCRIPTION OF NONCONFORMITY				
Engine 55, Z1 210238032				
<p>1 off blade found with a forward Seal fin corner damaged (broken off). Refer to attached picture for sizes.</p> <p>Request permission to blend damage area and seal fin corner on adjacent blade to even off transition and create a scallop shape dressing. Locally FPI as per TSD594-J OP210 (Omat632) and accept.</p> <p>Previous Submissions of a similar nature: Previous Submissions to actual item:</p>				
4. DESCRIPTION OF CAUSE/CORRECTIVE ACTION & EFFECTIVE DATE				
<p>5.1. MRB/Design Decision: Acceptable to blend only the damaged area of seal fin, CAT2 / Non-delegated . Blending the adjacent seal fin corner is not necessary. Record concession "CAT 2. GE-3586" into engine log book, if marking next to part number or on top of shroud is not possible.</p>				
5.2. Limitations imposed on the part:				
<p>COMPLETE BELOW FOR CATEGORY 1 CONCESSIONS ONLY</p> <p>Are any of the following adversely affected?</p> <p>Material Structure of Properties: Yes / No Life: Yes / No Interchangeability: Yes / No</p> <p>Functioning or Reliability: Yes / No Maintainability: Yes / No Suitable for Spares: Yes / No</p> <p>HEALTH & SAFETY AFFECTED: Yes / No</p> <p>Effect to Customer on Cost / DELIVERY: Affected / Not Affected</p>				
		5. DISPOSITION OF NONCONFORMITY		
		Life Data:		
		CUSTOMER 1		
		CUSTOMER 2		
6. ORIGINATOR				
Name: PERIARD JEAN-GUY PERIARD		DESIGN		QUALITY
Signature: 		Shahan Mouradian 2009.07.31 13:24:52 3000		
Date: 7-31-09				
8. DISTRIBUTION LIST :				



0.132 inch

